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### Talon Exhaust Installation Guide

Remove current exhaust system\*. Throw away old exhaust gaskets (metal crush rings that sit INSIDE the head ports. They may not be visible if sooty, so use a pick to get them out.)

If you have purchased the optional heat shields install them on the headpipes, using the SS clamps provided, before installing the pipes on the bike. Be careful not to scratch anything when doing so.

Insert new metal crush gaskets (Victory part #5246008). Use of the Victory soft material gaskets is not recommended and will void the warranty. Insert rear pipe into exhaust port, Install flange nuts finger tight, being sure pipe is seated fully. Remove frame rail bolt just behind right side foot control mount and keep bolt nearby. Install front pipe, install flange nuts finger tight, also being sure the pipe is seated fully into the head. Insert removed frame bolt through bracket on pipe and turn in finger tight. Align the 2 pipe to pipe connection tabs, inserting the enclosed bolts and lightly tightening them. Lightly tighten down the head flange bolts, then the bracket bolt (Blue Loctite is advised) completely to Victory spec. Finish tightening down the head bolts to Victory spec and snug down fully the two pipe to pipe tab bolts. It is advised to double check to make sure there is no tension on the connecting tab bolts (should turn easily out and back in) after install is complete. To verify: Simply loosen only the connecting tab bolts. Once broken free the bolts should turn freely and the pipes should not move if they're taken out. If free, re-install and tighten bolts fully. If not, redo the mounting procedure until alignment is correct.

Tuning may be required for best results\*\*. Contact your local dealer or mechanic for further details. ***CycleOps USA does not warranty finishes from improper dyno tuning (lack of sufficient cooling of pipes between pulls).***

\*In some instances it is necessary to cut off the stock exhaust bracket section of the accessory rail.

\*\*We offer the great LLOYDZ Motorworkz VFC II and VFC III fuel tuners, so if you need one let us know.

*All CycleOps USA exhaust products are designed strictly for show and off road use only. Any use other than stated are at the sole discretion of the purchaser. Check your local DOT or Highway Department for laws regarding exhaust system requirements for street use.*

**NOTE: For '08 and newer bikes with closed loop fuel injection, you must remove your O2 sensors from your current pipes and install them in your new pipes. If using a fuel tuner that does not require the 'O2 sensor, the sensors may be replaced by screw in plugs.**