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### **XC/XR Trunk Rack Installation Guide**

Hardware includes: (4) CN milled billet aluminum leg bases in a finish to match your rack, (8) Nitrite of Neoprene rubber washers, (4) SS .25 washers and (4) SS 6MM 1.0 20 cap screws.

Tools you will need: 4MM, 6MM Allen wrenches, In. Lb. Torque Wrench, Drill, drill bit set.

Let's get started...

- 1) Remove trunk lid. With a second person helping it can be installed with the lid on but requires extra care when doing so.
- 2) Locate the four small round hole indicators for the rack legs on the underside of the rack. Pre-drill out the four mounting holes using a 1/8" bit to find center easily, and then to a final bore with a 5/16" drill bit (it is sometimes necessary to drill the holes slightly larger to get proper alignment, but 5/16" will do in most cases.)
- 3) Place one of the rubber washers under each leg base, placing the leg in each base. From below first place a flat washer and then a rubber washer on the supplied 6MM machine screws, inserting them from below and securing them into the rack legs. Torque the bolts (4) to 10-12 in. lbs.
- 4) Reassemble the trunk in the reverse order, following the OEM torque specs carefully.
- 5) Go ride!

Thanks for your business, and always remember...

*Never ride faster than your angel can fly!*