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Vision Trunk Rack Installation Guide

Hardware includes: (4) CN milled billet aluminum leg bases in a finish to match your rack, (8) Nitrite of Neoprene rubber washers, (4) SS .25 washers, and (4) SS 6MM 1.0 20 cap screws.

Tools you will need: 4MM, 6MM Allen wrenches, In. Lb. Torque Wrench, Drill, drill bit set.

Let's get started...

- 1) Disconnect your negative battery cable.
- 2) Remove your running lights. To do this remove the four hi-lo screws (4 total) with a 4MM Allen. Torque to 10 in. lbs. upon reassembly.
- 3) Unplug your running light harness connectors.
- 4) Lift the rear armrest, tipping it forward to release the 3 trim clips securing it. Remove it and place aside.
- 5) Remove the lanyard attachment bolt with a 4MM Allen being careful to hold the lid when removing the bolt so the lid doesn't flop too far open and damage the speaker grills. Upon reassembly torque it to 25 in. lbs.
- 6) Remove the hinge bolts (6) with the 4MM Allen. Upon reassembly torque to 25 in. lbs.
- 7) Disconnect the wire harness connector, lifting the tab to disengage the connector's locking feature. Remove the lid from the bike carefully. Slide the from the rosebud clip securing it to the trunk lid.
- 8) Carefully place the lid on a soft cloth on a secure surface so as not to scratch it or drop it. Remove the top pad by removing the four 6M Allen bolts. Upon reassembly torque these bolts to 36 in. lbs.
- 9) Remove the 10 hi-lo screws securing the inner lid to the outer shell using a 4MM Allen. Upon reassembly torque these bolts to 14 in. lbs.
- 10) Remove the inner lid from the outer shell. Carefully feed the wiring harness through the holes in the outer shell at the running light connectors and the main lid harness connector.
- 11) Locate the four small round hole indicators for the rack legs. Pre-drill out the four mounting holes using a 1/8" bit to find center easily, and then to a final bore with a 5/16" drill bit (it is sometimes necessary to drill the holes slightly larger to get proper alignment, but 5/16" will do in most cases.)
- 12) Place one of the rubber washers under each leg base, placing the leg in each base. From below first place a flat washer and then a rubber washer on the supplied 6MM machine screws, inserting them from below and securing them into the rack legs. Torque the bolts (4) to 10-12 in. lbs.
- 13) Reassemble the trunk in the reverse order, following the torque specs carefully.
- 14) Go ride!

Thanks for your business, and always remember...
Never ride faster than your angel can fly!