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Billet Engine Cover Set Installation Guide

READ THESE COMPLETELY BEFORE BEGINNING

1) CAM COVER (Rt. Side)

You will need:

- A glue remover/dissolver such as GooGone or similar product.
- Mono fishing line, 20lb or less, thinner is better. Mono is safer, but if you're careful fine microbraid line works even better.
- A little patience.

Remove OEM cam cover which is held on with double sided adhesive. To do so, begin by covering any surfaces on your bike where the adhesive remover may drip, or stuff a rag below it to catch any excess. Get several drops (don't be shy, but any that runs is a waste) in from the top where it meets the intermediate cover. It may not look it, but you can get the fishing line in there, and then using it like a cable saw, slowly work it back and forth behind the cover with just enough pressure to sever the adhesive bond. Keep putting a few drops more as you go so it lubricates the line and works into the adhesive faster and also stops it from sticking back together after the line passes. Continue until it comes off or until you can get under to pry it off.

Remove any adhesive remnants left on the mounting surface using the adhesive remover. Clean this area thoroughly with lacquer thinner, MEK, or similar solvent to remove all adhesive remover residues. A final clean with 50% rubbing alcohol and 50% water will insure a proper bond for the new adhesive. Peel the backing and CAREFULLY, aligning the protrusion in the mounting space with the relief in the back of the cover at the 6 o'clock position. When perfectly positioned firmly push down for 10 or so seconds with constant pressure to assure good adhesive contact. It is recommended to let it sit overnight to cure. DO NOT touch the adhesive with your fingers, DO NOT attempt to install at below 70 degrees Fahrenheit.

*NOTE: There is no warranty for it falling off. If it does it is solely due to faulty prep and installation.
Meaning they do not fall off if installed following the directions for cleaning and installing .*

2) CLUTCH COVER (Lt. Side)

Remove the two Allen screws securing your OEM clutch cover and remove it. Install your new cover using the four 6MMx20 flathead allen machine screws provided, torquing them to 15 lb.in. (That's ONLY 15 INCH POUNDS, not foot pounds!). It is recommended to torque the bolts slowly and in an alternating cross pattern. DO NOT OVERTIGHTEN!

Now go ride!

And always remember... never ride faster than your Angel can fly!